**Material Safety Data Sheet**

1. CHEMICAL PRODUCT & COMPANY IDENTIFICATION s

Product: ROCKTHERM HEAT TRANSFER FLUID, WITH DYE

Effective Date: 06/16/05

PLANET EARTH ANTIFREEZE 6307 MATERIAL AVE LOVES PARK , IL 61111

2. COMPOSITION/INFORMATION ON INGREDIENTS

Ethylene glycol CAS# 000107-21-1 >95%

Dipotassium phosphate CAS# 007758-11-4 <3%

Water CAS# 007732-18-5 <3%

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

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\* Colored liquid. Glycol odor. May be fatal if swallowed.

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POTENTIAL HEALTH EFFECTS (See Section 11 for toxicological data.)

EYE: May cause slight temporary eye irritation. Corneal injury is unlikely. Vapor or mist may cause eye irritation.

SKIN: Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness. May cause more severe response if skin is abraded(scratched or cut). Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

INGESTION: Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolicacidosis), and kidney failure. Swallowing may result in severe effects, even death. The lethal dose in adult humans for ethylene glycol is approximately 3 ounces (100 ml)(1/3 cup).

In humans, expected to be moderately toxic if swallowed even though oral toxicity was low when tested in animals.

May cause nausea or vomiting. May cause abdominal discomfort or diarrhea.

INHALATION: At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

SYSTEMIC (OTHER TARGET ORGAN) EFFECTS: Repeated excessive

exposure may cause irritation of the upper respiratory tract.

In humans, effects have been reported on the following organs:

central nervous system. Observations in humans include:

nystagmus (involuntary eye movement). In animals, effects have been reported on the following organs: kidney, liver.

CANCER INFORMATION: Ethylene glycol did not cause cancer in long term animal studies.

TERATOLOGY (BIRTH DEFECTS): Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

REPRODUCTIVE EFFECTS: Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

4. FIRST AID

EYES: Flush eyes thoroughly with water for several minutes.

Remove contact lenses after initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

SKIN: Immediately flush skin with water while removing

contaminated clothing and shoes. Get medical attention if

symptoms occur. Wash clothing before reuse. Destroy

contaminated articles including leather items such as shoes.

INGESTION: Do not induce vomiting. Seek medical attention

immediately. If person is fully conscious, give 1 cup or 8 oz.(240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 oz. (1/3-1/2 cup)(90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounces, (1 1/2 tsp)(8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight (e.g. 1.2 ounces(2 1/3 Tbsp) for a 40 lb child or 36 ml for an 18 kg child).

INHALATION: Move person to fresh air; if effects occur, consult a physician.

NOTE TO PHYSICIAN: If several ounces of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis and thiamine 100mg +pyridoxine 50mg IV every 6 hours. If ethanol is used, atherapeutically effective blood concentration in the range of100-150mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature

for details of treatment. 4-methyl pyrazole (Antizol)(R) is an effective blocker of alcohol dehyrogenase and should be used inthe treatment of ethylene glycol, di-or triethylene glycol, ethylene glycol butyl ether, or methanol intoxication if available. Fomepizole protocol (Brent, J et al. New Eng J Med Feb 8, 2001 344:6, p424-9): loading dose 15 mg/kg IV, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, ethylene glycol, diethylene glycol, or triethylene glycol are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, central nervous depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT: 232F; 111C (ethylene glycol)

METHOD USED: TCC

AUTOIGNITION TEMPERATURE: 748F, 398C (in air)

FLAMMABILITY LIMITS

LFL: 3.2 vol. percent in air (ethylene glycol)

UFL: Not determined

HAZARDOUS COMBUSTION PRODUCTS: During a fire smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.

Combustion products may include and are not limited to:

carbon monoxide, carbon dioxide.

OTHER FLAMMABILITY INFORMATION: Container may rupture from gas generation in a fire situation. Violent steam generation oreruption may occur upon application of direct water stream to hot liquids. Liquid mist of this product can burn. Flammable concentrations of vapor can accumulate at temperatures above flash point. EXTINGUISHING MEDIA: Water fog or fine spray, dry chemical fire extinguishers, carbon dioxide fire extinguishers, foam. Do not use direct water stream. May spread fire. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams(including AFFF) or protein foams may function, but will be less effective.

FIRE FIGHTING INSTRUCTIONS: Keep people away. Isolate fire area and deny unnecessary entry. Use water spray to cool fire-exposed containers and fire affected zone until fire is out and danger of re-ignition has passed. Fight fire from protected location or safe distance. Consider use of unmanned hose holder or monitor nozzles. Immediately withdraw all personnel from area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective firefighting clothing (includes fire fighting helmet, coat pants, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES (See Section 15 for Regulatory Information)

PROTECT PEOPLE: Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls/Personal Protection. Spills may be slipping hazard.

 ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

CLEANUP: For small spills: Absorb with material such as cat

litter, sawdust, vermiculite or Zorb-all(R). Collect in

suitable and properly labeled containers. For large spills:

Dike spill. Contain spill if possible. See Section 13,

Disposal Considerations.

7. HANDLING AND STORAGE

HANDLING: Do not swallow. See Section 8, Exposure Controls/

Personal Protection. Spills of these organic materials on hot fibrous insulations may lead to lowering of the auto ignition temperatures possibly resulting in spontaneous combustion.

STORAGE: Store in original, unopened containers. Do not store in galvanized steel.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Provide general and/or local exhaust

ventilation to control airborne levels below the exposure

guidelines.

PERSONAL PROTECTIVE EQUIPMENT

EYE/FACE PROTECTION: Use safety glasses. If exposure causes

eye discomfort, use a full-face respirator.

SKIN PROTECTION: When prolonged or frequently repeated contact could occur, use chemically protective clothing resistant to this material. Selection of specific items such as face shield, gloves, boots, apron, or full-body suit will depend on operation. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. When handling hot material, protect skin from thermal burns as well as from skin absorption.

RESPIRATORY PROTECTION: Atmospheric levels should be maintained below the exposure guideline. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator.

EXPOSURE GUIDELINES(S): Ethylene glycol: ACGIH TLV is 100 mg/m3, aerosol, Ceiling,A4.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/PHYSICAL STATE: Colored liquid

ODOR: Glycol like.

VAP. PRESS: 2.2 mmHg @ 20C, 68F

VAP. DENSITY: >1.0

BOILING POINT: 325F, 163C

SOL. IN WATER: Infinite

SP. GRAVITY: 1.1295 @ 60/60F, 16C

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY: Thermally stable at recommended temperatures and pressures.

CONDITIONS TO AVOID: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems.\

INCOMPATIBILITY WITH OTHER MATERIALS: Avoid contact with strong acids, strong bases, strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to aldehydes, alcohols, ethers.

HAZARDOUS POLYMERIZATION: Will not occur.

11. TOXICOLOGICAL INFORMATION (See Section 3 for Potential Health Effects. For detailed toxicological data, write or call the address or non-emergency number shown in Section 1)

INGESTION: The oral LD50 for rats for a similar material is

8200 mg/kg.

SKIN: The LD50 for skin absorption in rabbits for a similar

material is >2000 mg/kg.

MUTAGENICITY (EFFECTS ON GENETIC MATERIAL): For the major

component, in vitro mutagenicity studies were negative.

Animal mutagenicity studies were negative.

12. ECOLOGICAL INFORMATION (For detailed Ecological data, write or call the address or non-emergency number shown in Section 1)

ENVIRONMENTAL FATE

MOVEMENT & PARTITIONING: Based largely or completely on

information for ethylene glycol. Bioconcentration potential

is low (BCF less than 100 or Log Pow less than 3). Potential for mobility in soil is very high (Koc between 0 and 50).

DEGRADATION & TRANSFORMATION: Based largely or completely on information for ethylene glycol. Material is readily

biodegradable. Passes OECD test(s) for ready biodegradability.

ECOTOXICITY: Based largely or completely on information for

ethylene glycol. Material is practically non-toxic to aquatic organisms on an acute basis (LC50 or EC50 >100 mg/L in the most sensitive species tested).

13. DISPOSAL CONSIDERATIONS (See Section 15 for Regulatory Information)

DISPOSAL: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND OR INTO ANY BODY OF WATER. All disposal methods must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

SHAMROCK CHICAGO HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL.

THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION 2(Composition/Information On Ingredients).

FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: recycler, reclaimer, incinerator or other thermal destruction device.

As a service to its customers, Shamrock Chicago Corp. can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums.

14. TRANSPORT INFORMATION

DEPARTMENT OF TRANSPORTATION (D.O.T.): For D.O.T. regulatory information, if required, consult transportation regulations, product shipping papers or contact your Shamrock Chicago Corp.representative.

CANADIAN TDG INFORMATION: For TDG regulatory information, if required, consult transportation regulations, product shipping papers or contact your Shamrock Chicago Corp.representative.

15. REGULATORY INFORMATION (Not meant to be all-inclusive—selected regulations represented)

NOTICE: The information herein is presented in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied is given. Regulatory requirements are subject to change and may differ from one location to another; it is the buyer's responsibility to ensure that its activities comply with federal, state or provincial, and local laws. The following specific information is made for the purpose of complying with numerous federal, state or provincial, and local laws and regulations.

See other sections for health and safety information.

U.S. REGULATIONS

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SARA 313 INFORMATION: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

CHEMICAL NAME CAS NUMBER CONCENTRATION ETHYLENE GLYCOL 000107-21-1 95 %

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SARA HAZARD CATEGORY: This product has been reviewed according to the REGULATORY INFORMATION EPA "Hazard Categories" promulgated under Sections 311 and 312 of the

Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

An immediate health hazard

A delayed health hazard

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TOXIC SUBSTANCES CONTROL ACT (TSCA):

All ingredients are on the TSCA inventory or are not required to be listed on the TSCA inventory.

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STATE RIGHT-TO-KNOW: The following product components are cited on certain state lists as mentioned. Non-listed components may be shown in the composition section of the MSDS.

CHEMICAL NAME CAS NUMBER LIST

ETHYLENE GLYCOL 000107-21-1 NJ3 PA1 PA3 NJ2

NJ2=New Jersey Environmental Hazardous Substance (present at greater than or equal to 1.0%).

NJ3=New Jersey Workplace Hazardous Substance (present at greater than

or equal to 1.0%).

PA1=Pennsylvania Hazardous Substance (present at greater than or equal to 1.0%).

PA3=Pennsylvania Environmental Hazardous Substance (present at greater than or equal to 1.0%).

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OSHA HAZARD COMMUNICATION STANDARD:

This product is a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard, 29 CFR 1910.1200.

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NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) RATINGS:

REGULATORY INFORMATION

Health 1

Flammability 1

Reactivity 0

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COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT(CERCLA, or SUPERFUND):

This product contains the following substance(s) listed as "Hazardous Substances" under CERCLA which may require reporting of releases:

Category:

Chemical Name CAS# RQ % in Product

ETHYLENE GLYCOL 000107-21-1 5000 >95

CANADIAN REGULATIONS

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WHMIS INFORMATION: The Canadian Workplace Hazardous Materials Information System (WHMIS) Classification for this product is: D2A - material is teratogenic, embryotoxic, or fetotoxic Refer elsewhere in the MSDS for specific warnings and safe handling information. Refer to the employer's workplace education program.

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CPR STATEMENT: This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

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HAZARDOUS PRODUCTS ACT INFORMATION: This product contains the following ingredients which are Controlled Products and/or on the Ingredient Disclosure List (Canadian HPA section 13 and 14):

COMPONENTS: CAS # AMOUNT(%w/w)

ETHYLENE GLYCOL 000107-21-1 >95%

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CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):

This product contains one or more substances which are not listed on the Canadian Domestic Substances List (DSL).

16. OTHER INFORMATION

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) RATINGS:

Health 1

Flammability 1

Reactivity 0s